

Work Order ID 69004

Wednesday, April 27, 2011 10:43:53 AM



Page 1

Item ID: D4081-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 4/27/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 4/29/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 4/27/11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4081

A

100

0.00



Hardinge

Memo

0.00

Turn as per Dwg and Folio FA928

DWG REV: A

FOLIO REV: N/A

11/5/11

DEBURR

20

110

0.00



QC

Memo

0.00

QC2- Inspect parts off machine FAI/FAIB

Quality Control

11/5/11

20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Stop



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

B.A 11/05/11

20

0



QC

Memo

0.00

Quality Control

130

Chemical Conversion Coat per QS1005 4.1

0.00

20

BL 11-5-12.



HandFinish

Memo

0.00

Hand Finishing

140

QC3- Inspect Part Finish

0.00

20x 0 M.L 11/05/12



QC

Memo

0.00

Quality Control

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Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Identify as per dwg & Stock Location: 121

0.00



Packaging

Memo

0.00

Packaging

6/4/12 (20)

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/12
ME
11-05-12

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Picklist Print

Wednesday, April 27, 2011 10:43:59 AM

Page 1
T

Work Order ID: 69004



Parent Item: D4081-1



Parent Item Name: Bushing

Start Date: 4/27/2011

Required Date: 4/29/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A NEW ISSUE 10-05-04 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M6061T6T0.3125W.05
8

Purchased No
M6061T6T0.375W.058

100

f

184.5390

0.104

2.189474



ALUM TUBE 3125 x .058w



sh n/5/24

375

Jun 11-05-11

Location

MAT013

Loc Qty

184.539

116793

1.667

116939

93.972

117400

88.9

117598

Loc Code

2.23 Pf

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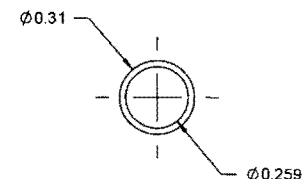
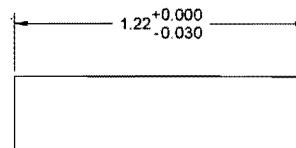
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SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 69004



P110927



D4081-1 BUSHING

RELEASED
 2010-09-07
JMD

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 TUBING
 PER WW-T-700/6 OR AMS4080 OR AMS4082
 OR QQ-A-200/8 OR QQ-A-225/8
 REF DART SPEC M6061T6T0.375W.058
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.00 lbs

A	NEW ISSUE	BY <i>JB</i>	10.02.08
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>JB</i>		
DRAWN	<i>JB</i>		
CHECKED	<i>JB</i>		
MFG. APPR.	<i>JB</i>		
APPROVED	<i>JB</i>		
DE APPR.	<i>JB</i>		
DATE	10.02.08		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4081	REV. A
TITLE BUSHING	SCALE NTS

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